

# **Service Handbook**By Product



JT02-37E1-000G



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# 1. Product Disassembly SOP

#### 1-1 Rear Cover and Stand Disassembly

- 1. Loosen 16 screws from Rear Cover (Fig.1).
- 2. Loosen 4 screws from Stand, then remove the Stand (Fig.2).
- 3. Remove the Rear Cover.





Fig.2



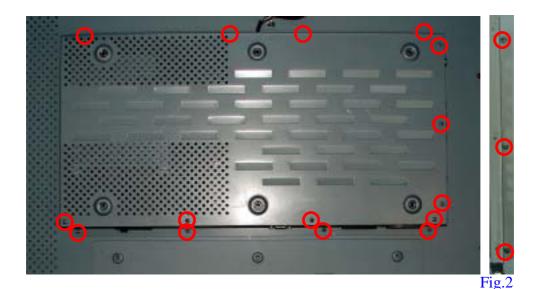
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#### 1-2 IO Cover and Shielding Disassembly

- 1. Loosen 3 screws from IO Cover, then remove the IO Cover (Fig.1).
- 2. Loosen 18 screws from Shielding and brackets, then remove the Shielding and brackets (Fig.2).



Fig.1





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#### 1-3 Power Board Disassembly

- 1. Disconnect all wires from Power Board (Fig.1).
- 2. Loosen 6 screws from Power Board then remove it (Fig.1).

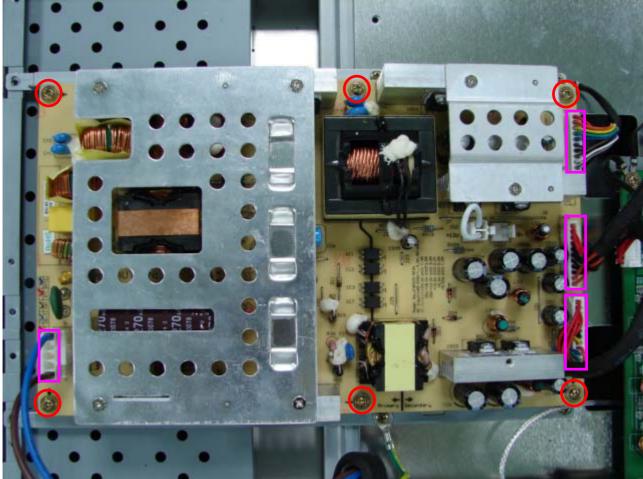


Fig.1



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#### 1-4 Main Board Disassembly

Operation	Procedure
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1. Disconnect all wires from Main Board, loosen 6 screws from Main Board then remove it (Fig.1).

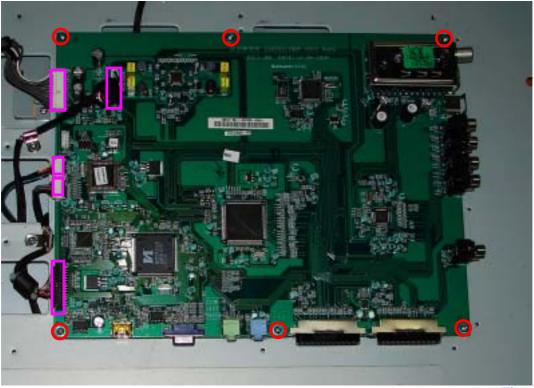


Fig.1



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#### 1-5 Speakers Disassembly

Operation Procedure
1. Loosen 8 screws from left/right speakers, then remove them (Fig.1).

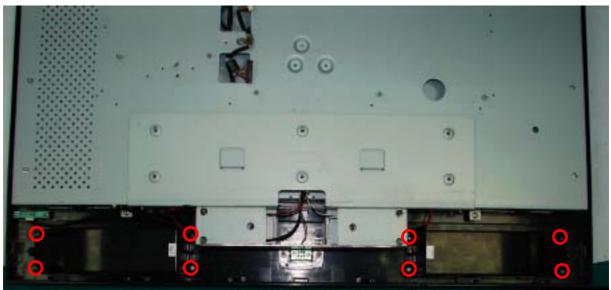


Fig.1



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#### 1-6 Stand Bracket Disassembly

Operation Procedure
1. Loosen 2 screws from Stand Bracket then remove it (Fig.1).

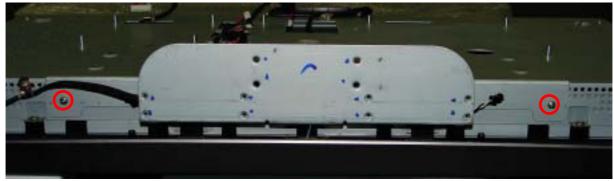


Fig.1



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#### 1-7 IR Board and Power Button Board Disassembly

Operation Procedure

- 1. Remove all wires from IR Board and Power Button Board.
- 2. Loosen 4 screws from IR Board and Power Button Board, then remove them (Fig.1).



Fig.1



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#### 1-8 Function Board Disassembly

- 1. Loosen 2 screws from keypad module, loosen 1 screw from wire (Fig.1).
- 2. Disconnect the wire, loosen 2 screws from Function Board (Fig.2).

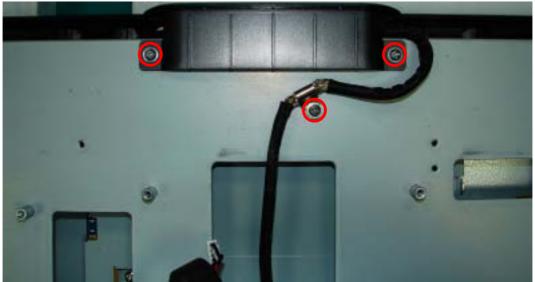


Fig.1

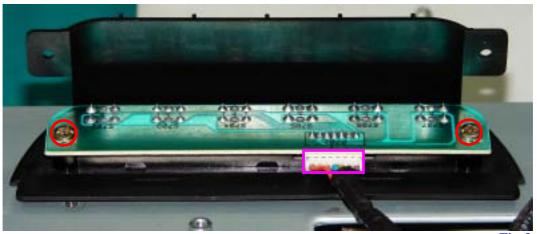


Fig.2



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#### 1-9 Front Bezel Disassembly

Operation Procedure
1. Loosen 6 screws from Panel Bracket, then remove the Front Bezel (Fig.1).

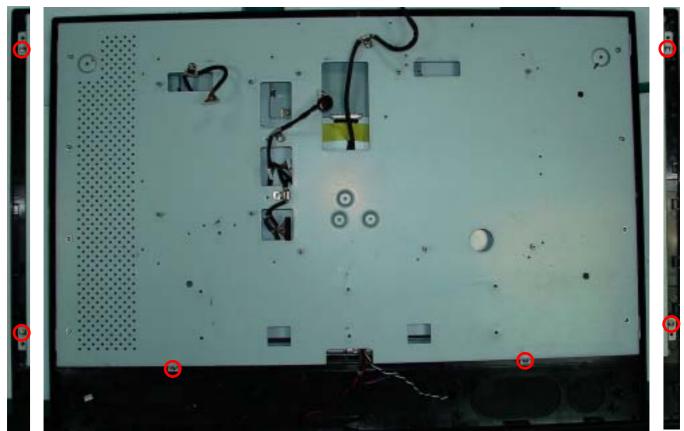


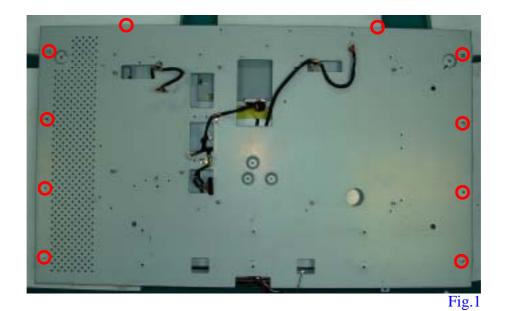
Fig.1

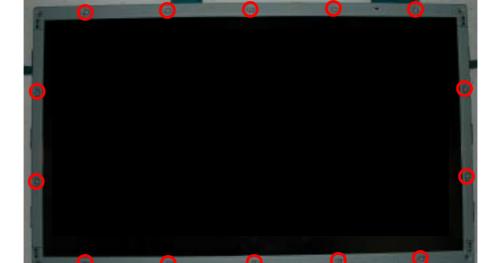


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#### 1-10 Panel Bracket Disassembly

- 1. Loosen 10 screws from Panel Bracket (Fig.1).
- 2. Loosen 14 screws from Panel (Fig.2).

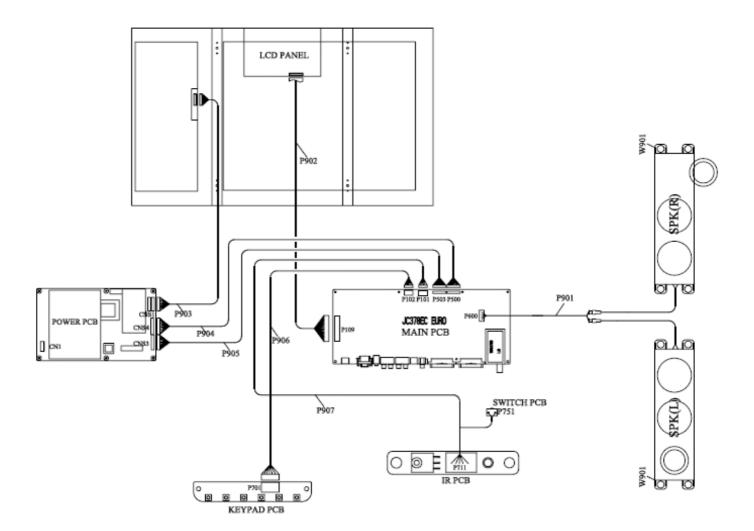






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# 2. Connection Diagram





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# 3. Appendix